

Date: Tuesday, 17/04/2007 3:20:54 PM  
 User: Linda Lacelle

## Process Sheet

|                       |                                       |  |                  |                              |  |  |
|-----------------------|---------------------------------------|--|------------------|------------------------------|--|--|
| Customer              | : CU-DAR001 Dart Helicopters Services |  | Drawing Name     | : COLLECTIVE CONTROL STICK   |  |  |
| Job Number            | : 31945                               |  | Part Number      | : G10201                     |  |  |
| Estimate Number       | : 12833                               |  | Drawing Number   | : G10201 REV A               |  |  |
| P.O. Number           | : N/A                                 |  | Project Number   | : N/A                        |  |  |
| This Issue            | : 17/04/2007 S.O. No. : N/A           |  | Drawing Revision | : A                          |  |  |
| Prsht Rev.            | : NC                                  |  | Material         | : N/A                        |  |  |
| First Issue           | : N/A                                 |  | Due Date         | : 20/04/2007 Qty: 1 Um: Each |  |  |
| Previous Run          | : N/A                                 |  |                  |                              |  |  |
| Written By            | :                                     |  |                  |                              |  |  |
| Checked & Approved By | :                                     |  |                  |                              |  |  |
| Comment               | : Est Rev A New Issue 07-04-16 JLM    |  |                  |                              |  |  |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description :   |
|---------|-----------------------|---|
| 1.0     | M304TR1125W065        | 304 RD Tube 1.125 x .065w<br><br>Comment: Qty: 2.6250 f(s)/Unit Total: 2.6250 f(s)<br>304 RD Tube 1.125 x .065w<br>Batch: 3104134                                  |
| 2.0     | SMALL FAB 1           | SMALL & MEDIUM FAB RESOURCE 1<br><br>Comment: SMALL & MEDIUM FAB RESOURCE 1<br>Form, Cut as per Dwg G10202. <i>AB 07-04-17 ①</i>                                 |
| 3.0     | QC5                   | INSPECT WORK TO CURRENT STEP<br><br>Comment: INSPECT WORK TO CURRENT STEP <i>AB 07/04/18 ②</i>   |
| 4.0     | LARGE FAB 1           | LARGE FABRICATION RESOURCE 1<br><br>Comment: LARGE FABRICATION RESOURCE 1<br>Weld assembly as per dwg G10202.<br>A/R SS Rod Batch: M102456 <i>AE. 07-04-17 ③</i> |
| 5.0     | QC5/9                 | WELD INSPECTION<br><br>Comment: WELD INSPECTION <i>AE 07/04/18 ④</i>   |

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COLLECTIVE CONTROL STICK

Job Number: 31945

Part Number: G10201

Job Number:



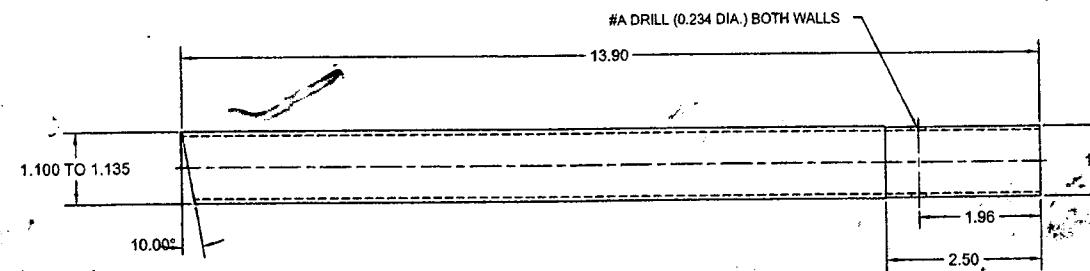
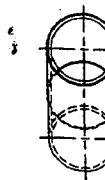
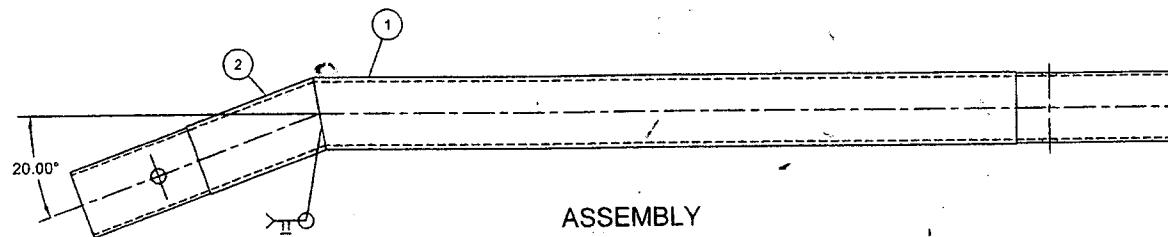
| Seq. #: | Machine Or Operation:                 | Description :                |
|---------|---------------------------------------|------------------------------|
| 6.0     | MILLING CONV.                         | CONVENTIONAL MILLING MACHINE |
|         |                                       |                              |
|         | Comment: CONVENTIONAL MILLING MACHINE | 2007/04/18                   |
|         | Drill as per Dwg.                     |                              |
| 7.0     | QC5                                   | INSPECT WORK TO CURRENT STEP |
|         |                                       |                              |
|         | Comment: INSPECT WORK TO CURRENT STEP | 2007/04/18                   |
| 8.0     | PACKAGING 1                           | PACKAGING RESOURCE #1        |
|         |                                       |                              |
|         | Comment: PACKAGING RESOURCE #1        |                              |
|         | Identify and Stock                    |                              |
|         | Location:                             |                              |
| 9.0     | QC21                                  | FINAL INSPECTION/W/O RELEASE |
|         |                                       |                              |
|         | Comment: FINAL INSPECTION/W/O RELEASE | 2007/04/18                   |

Job Completion

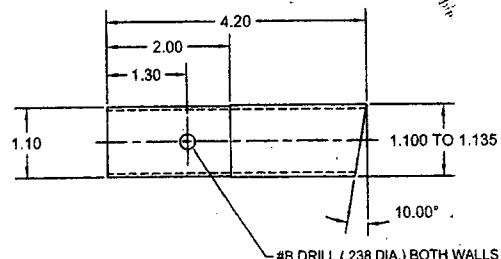


2007/04/18

| REVISIONS |                |                |
|-----------|----------------|----------------|
| REV       | DESCRIPTION    | APVR/DATE      |
| A         | REDRAWN ON CAD | 5/30/03<br>CLB |



ITEM -1

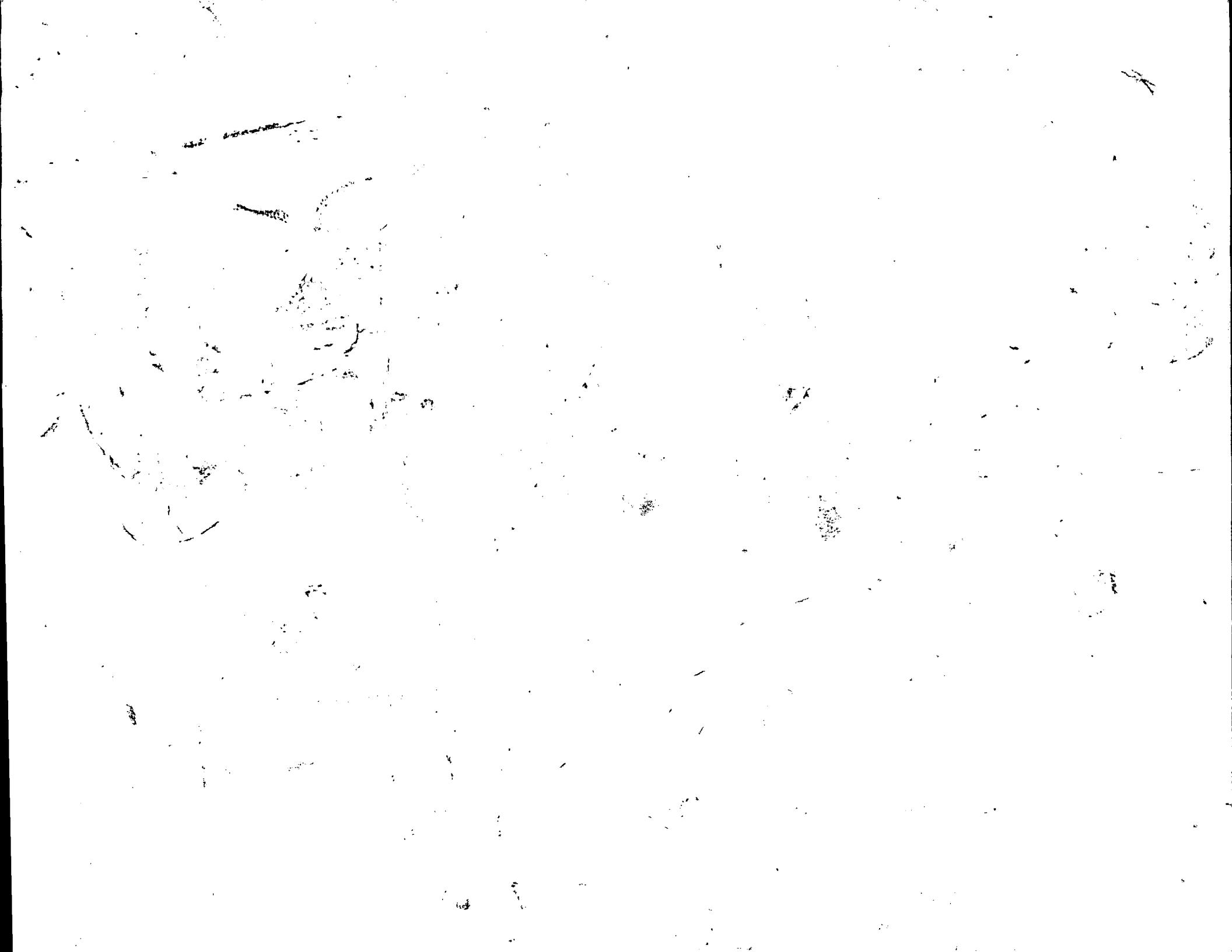


ITEM -2

NOTES: DEBURR ALL SHARP EDGES.  
OPTIONAL: TEXT MAY BE ENGRAVED,  
STAMPED OR PRINTED ON PART AS DESIRED

|  |      |  |  |
|--|------|--|--|
| 1  | -2   | 1.100 -1.135 O.D. X .058 -.070 WALL                                    | 304 STAINLESS TUBING                       |
| 1  | -1   | 1.100 -1.135 O.D. X .058 -.070 WALL                                    | 304 STAINLESS TUBING                       |
| QTY  | DASH | DESCRIPTION  | MATERIAL                                   |
| BREAK SHARP EDGES<br>UNLESS OTHERWISE<br>SPECIFIED DIMENSIONS<br>ARE IN INCHES   | 125  | DESIGNED<br>CLB<br>DRAWN<br>DATE<br>CHECKED<br>APPROVED<br>GLH<br>DATE | 5/30/03<br>DATE<br>DATE<br>DATE<br>5/30/03 |
| TOLERANCES ARE:<br>FRACTIONS DRAINED ANGLES<br>1/16" .005" 22°<br>XX .003" XX<br>XXX .010"   |      | TM#  | COLLECTIVE<br>CONTROL STICK                |
| THIS DOCUMENT INCLUDES INFORMATION PROPRIETARY<br>TO GENEVA AVIATION, INC. IT MAY NOT BE USED OR DUPLICATED BY<br>ANYONE WITHOUT THE WRITTEN PERMISSION OF GENEVA AVIATION, INC. |      | Drawing Number<br>G10201   | REV A                                      |
|  |      | Pro No: GA122  | SIZE B Scale: 1:1 Sheet: 1 of 1            |

 Geneva Aviation  
www.GenevaAviation.com



|                                       |                      |
|---------------------------------------|----------------------|
| DART AEROSPACE LTD                    | Work Order: J1945    |
| Description: Collective Control Stick | Part Number: G-10201 |
| Inspection Dwg: G-10201 Rev: D        | Page 1 of 1          |

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by: J. F.  
Date: 07/06/11

|             |          |
|-------------|----------|
| Audited by: | 23       |
| Date:       | 07/04/19 |

|                            |  |
|----------------------------|--|
| <b>Prototype Approval:</b> |  |
| <b>Date:</b>               |  |

| Rev | Date | Change    | Revised by | Approved |
|-----|------|-----------|------------|----------|
| A   |      | New Issue | KJ/JLM     |          |